



Paintable elastic acrylic sealant.

- Fixing and sealing of joints and cracks in construction elements.
- Sealing aluminum, wood and PVC frames.

- Good adhesion to most of the surfaces used in building
- Adheres to absorbent and damp surfaces.
- Waterproof.
- Elastic
- Paintable after curing

- All substrates must be dry, solid and sound, free of dust and crumbling parts, oils, grease, wax, old paint and rust.
- In order not to dirty the stone tiles and slabs, it is recommended to use masking tape on the sides of the joints before applying KaleMastik.

- Cut the tip of the cartridge at 45° to produce a hole corresponding to the size of the joint and screw on the nozzle.
- Insert the cartridge into the gun and extrude KaleMastik.
- Smooth the surface of KaleMastik with water before skin formation.
- The thickness of KaleMastik applied should be twice the width of the joint. Make the necessary corrections within 15 minutes.

- Remove the masking tape and clean the uncured KaleMastik from tools and contaminated surfaces with water. Cured KaleMastik can be cleaned with mechanical action together with water.
- Protect the surface from washouts at least during the first 24 hours after application.
- Do not use KaleMastik in sealing cracks larger than 8mm, use KaleFoam.
- Do not use KaleMastik for joints subject to foot traffic or joints with a movement greater than 10%.
- Do not use KaleMastik on non-absorbent surfaces, and on surfaces immersed in water.

• Store in a cool and dry medium. Protect from frost.

- 310 ml. Cartridge
- 280 ml. Cartridge



Conforms EN 15651-1: F-INT EXT 7.5.P

8001 KaleMastik Acrylic Sealant



8001 KaleMastik

	(at 23°C and 50% RH)
General Data	
Appearance	White paste
Density	$1.64 \pm 0.03 \text{ gr/cm}^3$
Shelf Life	24 months in original sealed packaging.
Application Data	
Application Temperature Range	(+5°C) - (+40°C)
Curing Time	3- 5 mm /1 day
Skin Formation Time	10 - 15 minutes at room temperature
Performance Data	
Hardness Shore A	25 ± 5
Service Temperature Range (after final cure)	(-10°C) - (+80°C)

"Please Note: All suggestions and application instructions herein are based on our latest technical experience. Due to a wide variety of individual application conditions, the user alone is responsible for any consequences deriving from the use of the product."